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## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Primer 600

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

At present there is no complete information available on identified uses. When the data becomes available, it will be integrated into the safety data sheet.

Product use : Pretreatment agent

### 1.3 Details of the supplier of the safety data sheet

Company : Sika Limited  
Watchmead  
Welwyn Garden City  
Hertfordshire AL7 1BQ  
United Kingdom

Telephone : +44 (0)1707 394444

### 1.4 Emergency telephone number

Emergency telephone number : +44 (0)1707 363899 (available during office hours)

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

Type of product : Mixture

#### Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.
Acute aquatic toxicity, Category 1	H400: Very toxic to aquatic life.
Chronic aquatic toxicity, Category 1	H410: Very toxic to aquatic life with long lasting effects.

#### Classification (67/548/EEC, 1999/45/EC)

Highly flammable	R11: Highly flammable.
Irritant	R38: Irritating to skin.

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Dangerous for the environment

R50/53: Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R67: Vapours may cause drowsiness and dizziness.

## 2.2 Label elements

### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statements :

<b>Prevention:</b>	
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P273	Avoid release to the environment.
<b>Response:</b>	
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

- 203-806-2 cyclohexane

### Additional Labelling:

May produce an allergic reaction.  
Contains: zinc bis(dibutyldithiocarbamate)

## 2.3 Other hazards

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

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**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Hazardous components**

Chemical Name CAS-No. EC-No. Registration number	Classification (67/548/EEC)	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
cyclohexane 110-82-7 203-806-2 01-2119463273-41-XXXX	F; R11 Xn; R65 Xi; R38 R67 N; R50/53	Flam. Liq.2; H225 Asp. Tox.1; H304 Skin Irrit.2; H315 STOT SE3; H336 Aquatic Acute1; H400 Aquatic Chronic1; H410	>= 25 - < 50
Hydrocarbons, C6-C7, n-alkanes, isoal- kanes, cyclics, <5% n-hexane 64742-49-0 921-024-6 265-151-9 01-2119475514-35-XXXX	Xn; R65 R67 Xi; R38 F; R11 N; R51/53	Flam. Liq.2; H225 Skin Irrit.2; H315 STOT SE3; H336 Asp. Tox.1; H304 Aquatic Chronic2; H411	>= 20 - < 25
ethyl acetate 141-78-6 205-500-4 01-2119475103-46-XXXX	F; R11 Xi; R36 R66 R67	Flam. Liq.2; H225 Eye Irrit.2; H319 STOT SE3; H336	>= 5 - < 10
zinc bis(dibutyldithiocarbamate) 136-23-2 205-232-8 01-2119535161-51-XXXX	Xi; R36/37/38 R43 N; R50/53	Eye Irrit.2; H319 STOT SE3; H335 Skin Irrit.2; H315 Skin Sens.1; H317 Aquatic Acute1; H400 Aquatic Chronic1; H410	>= 0,25 - < 1

For the full text of the R-phrases mentioned in this Section, see Section 16.  
 For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

General advice : Move out of dangerous area.  
 Consult a physician.  
 Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.



Consult a physician after significant exposure.

- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Erythema  
Dermatitis  
Loss of balance  
Vertigo  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : Alcohol-resistant foam, Carbon dioxide (CO<sub>2</sub>), Dry chemical
- Unsuitable extinguishing media : Water, High volume water jet

#### 5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire. Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Use water spray to cool unopened containers. Collect contam-



inated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Remove all sources of ignition.  
Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

### 6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding of the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No



smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**7.2 Conditions for safe storage, including any incompatibilities**

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

Specific use(s) : No data available

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Components with workplace control parameters**

Components	CAS-No.	Value	Control parameters *	Basis *
cyclohexane	110-82-7	TWA	200 ppm 700 mg/m3	2006/15/EC
		TWA	100 ppm 350 mg/m3	GB EH40
		STEL	300 ppm 1.050 mg/m3	GB EH40
ethyl acetate	141-78-6	TWA	200 ppm	GB EH40
		STEL	400 ppm	GB EH40

**8.2 Exposure controls**

**Personal protective equipment**

Eye protection : Safety glasses with side-shields  
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.



Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm),  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

#### Environmental exposure controls

General advice : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance : liquid  
Colour : black  
Odour : characteristic  
Odour Threshold : No data available  
Flash point : ca. -20 °C  
Ignition temperature : 427 °C  
Lower explosion limit : 1 %(V)



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Upper explosion limit	:	8,3 %(V)
Flammability (solid, gas)	:	No data available
Oxidizing properties	:	No data available
Auto-ignition temperature	:	No data available
pH	:	No data available
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	ca. 60 °C
Vapour pressure	:	ca.155 hPa at 20 °C
Density	:	ca.0,84 g/cm <sup>3</sup> at 20 °C
Water solubility	:	Note: insoluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	ca.900 mPa.s at 20 °C
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

## 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.



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**10.4 Conditions to avoid**

Conditions to avoid : Heat, flames and sparks.

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

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**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

**Acute toxicity**

**Components:**

**ethyl acetate :**

Acute oral toxicity : LD50 Oral rat: > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal rabbit: > 5.000 mg/kg

**zinc bis(dibutyldithiocarbamate) :**

Acute oral toxicity : LD50 Oral : > 5.000 mg/kg

**Skin corrosion/irritation**

**Product**

Causes skin irritation.

**Serious eye damage/eye irritation**

**Product**

No data available

**Respiratory or skin sensitisation**

**Product**

No data available

**Germ cell mutagenicity**

**Product**

Mutagenicity : No data available

**Carcinogenicity**

**Product**



Carcinogenicity : No data available

**Reproductive Toxicity/Fertility**

Reproductive toxicity : No data available

No data available

**Reproductive Toxicity/Development/Teratogenicity**

Teratogenicity : No data available

No data available

**STOT - single exposure**

No data available

**STOT - repeated exposure**

No data available

**Aspiration toxicity**

No data available

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**SECTION 12: Ecological information**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**12.6 Other adverse effects**

No data available



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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### ADR

- 14.1 UN number : 1133  
14.2 Description of the goods : ADHESIVES  
14.3 Class : 3  
14.4 Packing group : II  
Classification Code : F1  
Labels : 3  
Tunnel restriction code : (D/E)  
14.5 Environmentally hazardous : yes

### IATA

- 14.1 UN number : 1133  
14.2 Description of the goods : Adhesives  
14.3 Class : 3  
14.4 Packing group : II  
Labels : 3  
14.5 Environmentally hazardous : yes

### IMDG

- 14.1 UN number : 1133  
14.2 Description of the goods : ADHESIVES



(cyclohexane)  
**14.3 Class** : 3  
**14.4 Packing group** : II  
Labels : 3  
EmS Number 1 : F-E  
EmS Number 2 : S-D  
**14.5 Marine pollutant** : yes

**14.6 Special precautions for user**  
No data available

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**  
not applicable

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Labelling according to EC Directives (1999/45/EC)

Hazard pictograms :



Highly flammable



Irritant



Dangerous for the environment

R-phrases(s) : R11 Highly flammable.  
R38 Irritating to skin.  
R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R67 Vapours may cause drowsiness and dizziness.

Sensitising components : zinc bis(dibutyldithiocarbamate)  
May produce an allergic reaction.

#### Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Banned and/or restricted (cyclohexane)

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : not applicable



REACH Information: All substances contained in our Products are  
- preregistered or registered by our upstream suppliers, and/or  
- preregistered or registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

VOC-CH (VOCV) : 63,4 %

VOC-EU (solvent) : 63,4 %

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : The Chemicals (Hazard Information and Packaging for Supply) Regulations 2002  
Control of Substances Hazardous to Health Regulations 2002  
The Management of Health and Safety at Work Regulations 1999  
Health and Safety at Work Act 1974  
Environmental Protection Act 1990 & Subsidiary Regulations

## 15.2 Chemical Safety Assessment

This product contains substances for which Chemical Safety Assessments are still required.

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## SECTION 16: Other information

### Full text of R-Phrases

R11 Highly flammable.  
R36 Irritating to eyes.  
R36/37/38 Irritating to eyes, respiratory system and skin.  
R38 Irritating to skin.  
R43 May cause sensitisation by skin contact.  
R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R65 Harmful: may cause lung damage if swallowed.  
R66 Repeated exposure may cause skin dryness or cracking.  
R67 Vapours may cause drowsiness and dizziness.

### Full text of H-Statements

H225 Highly flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.

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H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

Aquatic Acute	Acute aquatic toxicity
Aquatic Chronic	Chronic aquatic toxicity
Asp. Tox.	Aspiration hazard
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
STOT SE	Specific target organ toxicity - single exposure

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any any use and processing.

|| Changes as compared to previous version !