

Sika[®] Reactivation Primer

One-component primer for the reactivation of Sikalastic[®]-621 TC used in the Sika-Trocal[®] Liquid Detailing System.

Product Description Single pack, polyurethane based primer for the reactivation of Sikalastic[®]-621 TC used in the Sika-Trocal[®] Liquid Detailing System.

Uses Primer for use when recoating existing Sikalastic[®]-621 TC used in the Sika-Trocal[®] Liquid Detailing System.

Characteristics / Advantages

- Allows for adhesion to existing Sikalastic[®]-621 TC
- Allows further coats to be safely applied when the standard re-coating window has been exceeded
- Single pack
- Quickly and easily applied
- May be overcoated from 3 hours
- Applicable down to 5°C

Product Data

Form Low viscosity liquid

Appearance / Colours Clear

Packaging Metal Containers (two part)

Storage

Storage Conditions / Shelf Life 12 months from date of production if stored properly in original, unopened and undamaged sealed container. Expiry date on container.

Technical Data

Chemical Basis Solvent borne polyurethane

Density 1.05 kg/l

Flash Point 42 °C

Roofing



System Information

Application Details

Substrate Quality Surfaces must be clean and free from grease.

Application Conditions / Limitations

Substrate and ambient Temperature +5 °C min. / +30 °C max.

Relative Air Humidity <85%

Dew Point Beware of condensation! Surface temperature during application must be at least +3°C above dew point.

Consumption Apply in a single coat at 0.1kg/m².

Application Instructions

Application Method Prepare primer by adding Part B into Part A container, this applies to both 15, 5 and 1 litre containers. Mix by paddle/electric drill for 15 litre size; the 5 and 1 litre sizes may be mixed by spatula or flat stick or flat stick or transferred into a larger vessel for paddle/drill mixing. When fully mixed, the primer should be free from streaks and of a uniform light green colour.

Ensure surface is dry and free from dust and laminations. Previously primed areas must be free from contamination before re-priming.

Prepare primer by mixing the base until uniform. Add the activator and re-mix until homogeneous.

Apply between 5 and 40 °C. Air and substrate temperatures should remain a minimum of 5°C above dew point throughout the application and curing periods. Standard industrial spray equipment, either airless or conventional, brush or roller. When applied by brush or roller additional coats may be required to reach specified dry film thickness.

Typical coverage rate is 0.2 kg./m²

Application Tools Apply by brush, or roller. When applied by brush or roller additional coats may be required to reach specified dry film thickness.

Cleaning of Tools Aromatic solvent cleaners may be used.

Pot life Once opened, the product should be used promptly. Storage of part containers may result in performance being affected.

Waiting Time / Overcoating

At 20 °C:	3-4 hours
At 5 °C	5-6 hours

Product can be overcoated once cured and tack free. Above figures represent typical values though can be affected by on-site conditions

Notes on Application / Limitations Do not apply in wet weather or to wet surfaces. Take care to ensure an even coverage and avoid ponding in voids and depressions.

Value Base	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
Local Restrictions	Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.
Health and Safety Information	For information and advice on the safe handling, storage and disposal of chemical products, user shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.
Legal Note	The information contained herein and any other advice are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. The information only applies to the application(s) and product(s) expressly referred to herein. In case of changes in the parameters of the application, such as changes in substrates etc., or in case of a different application, consult Sika's Technical Service prior to using Sika products. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



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